

Date: Tuesday, 20/05/2008 12:45:16 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BASKET HINGE		
Job Number	: 39334			Part Number	: D22323		
Estimate Number	: 10588			Drawing Number	: D2232 REV C		
P.O. Number	:			Project Number	: N/A		
This Issue	: 20/05/2008 S.O. No. :			Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	: 20/05/2008 Type : SMALL /MED FAB			Due Date	: 30/06/2008 Qty: 50 Um: Each		
Previous Run	: 36846						
Written By	:						
Checked & Approved By	: <u>JUD 08.5.20</u>						
Comment	: Est. B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S11GA	304/316 .125 Sheet	
		Comment: Qty.: 0.0729 sf(s)/Unit Total : 3.6435 sf(s) 304/316 .125 Sheet Batch: <u>104934</u>	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <u>C</u> Prog Rev: <u>C</u>	
		2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	
		→ 03/05/26 56 Hm	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 39334

Part Number: D22323

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



SPX

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *David on Rat*  
*David*

8/5/08

SP

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/27/J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



UMF 08-05-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39334
Description: Basket Hinge	Part Number:	D2232-3
Inspection Dwg: D2232	Rev: C	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: HB  
Date: 8-5-22

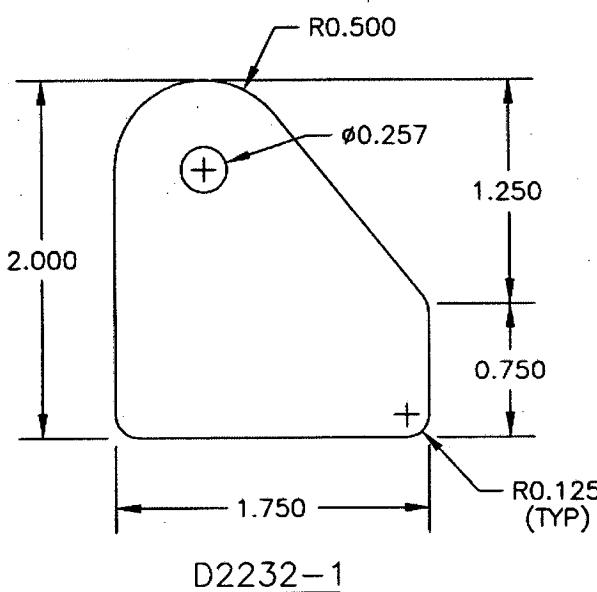
Audited by:	✓
Date:	08/05/26

<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

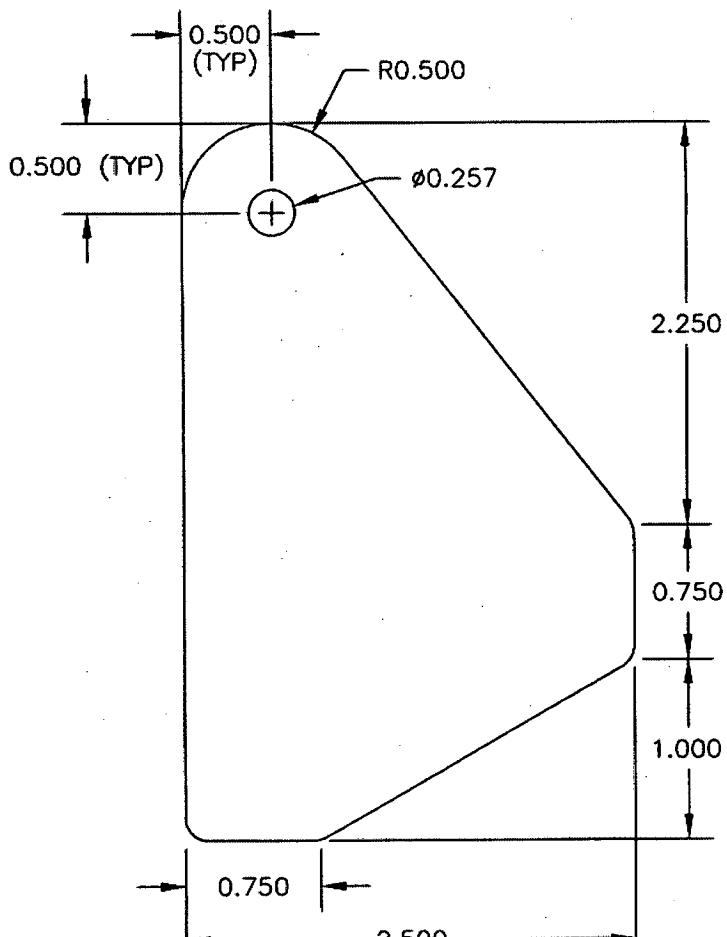
Rev	Date	Change	Revised by	Approved
A	06.11.08	New Issue	KJ/JLM	PZ

**DART**ISSUED  
96.05.05  
KE**RELEASED**  
96.05.05  
KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2232
DATE		SHEET 1 OF 2
98.04.28		
A	94.05.12	NEW ISSUE
B	96.01.02	ADDED -5 AND -7
C	98.04.28	0.125 THICK WAS 0.063



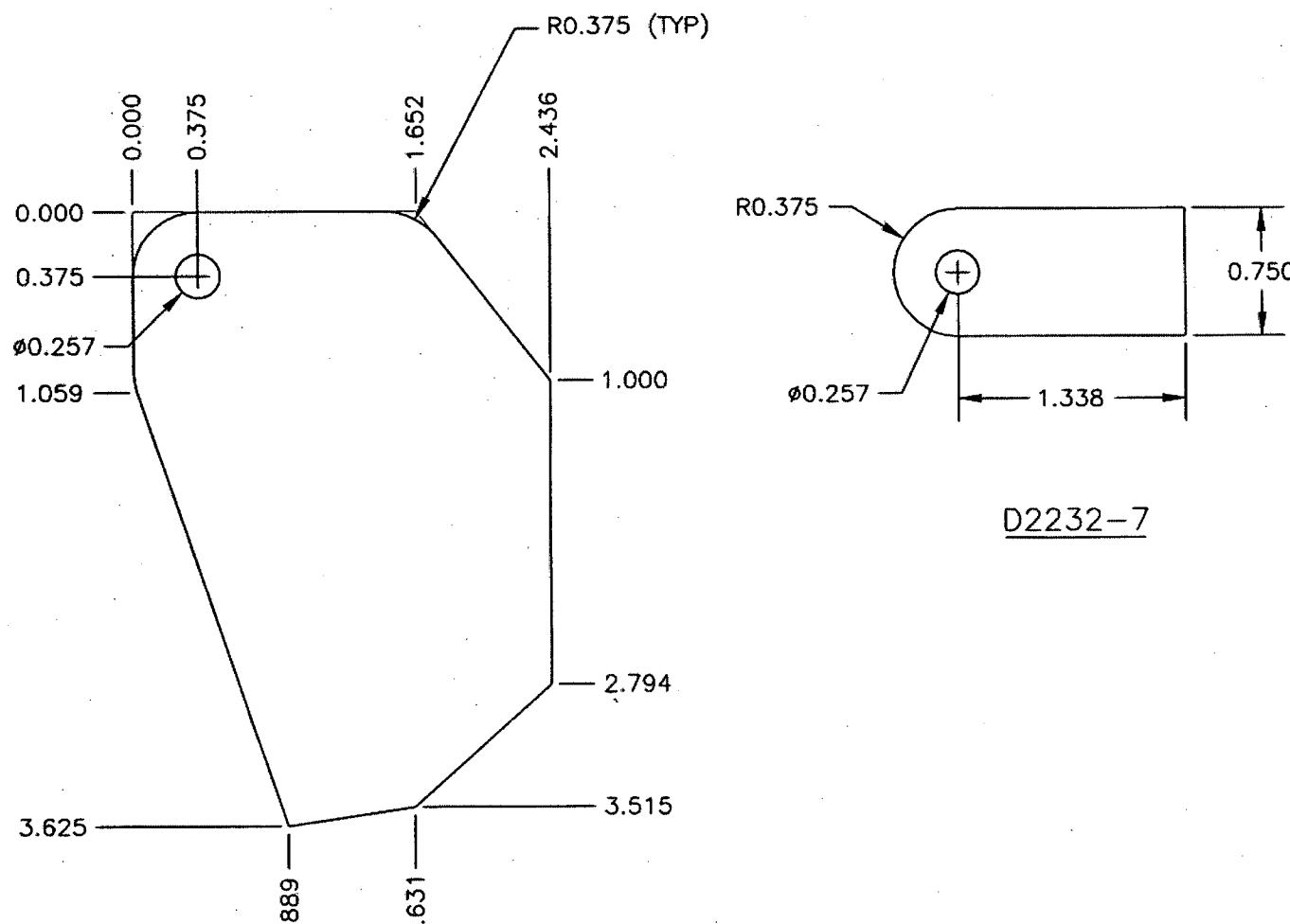
D2232-1



D2232-3

MATERIAL: AISI 304/316 SS 0.125 THICK

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 39334



MATERIAL: AISI 304/316 SS 0.125 THICK

**DART**

COPYRIGHT  
DART

DESIGN	DRAWN BY	DART AEROSPACE LTD
	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
<i>[Signature]</i>	<i>[Signature]</i>	D22.32
DATE		TITLE
98.04.28		BASKET HINGE

**RELEASED**  
49.05.05  
KE

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WORK ORDER  
NO. 304332